When the software of CNC router is NCstudio, first you need a desktop computer to plug PCI card, then please install it like follows,

1. Open "Ncstudio" file, and click ![NcStudio0.003125... NcStudio 安装 Shanghai Weihong...] icon, install it step by step, choose default, please remember the position that installed Ncstudio.(when you install driver, please choose this file).

After finishing installation, it will produce a icon ![NcStudioV...] .

2. When you try to open it, it will pump "a hardware failure". You need to plug PCI card.
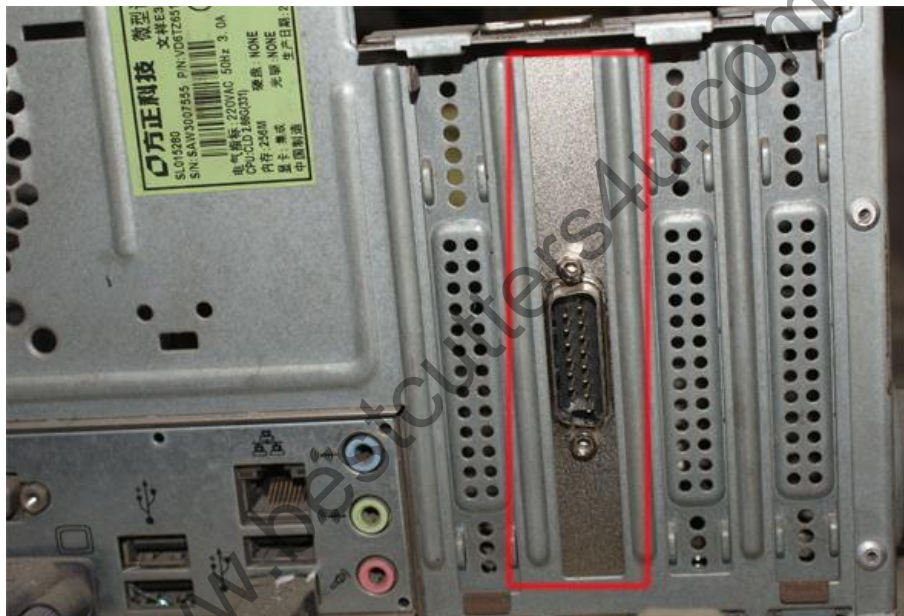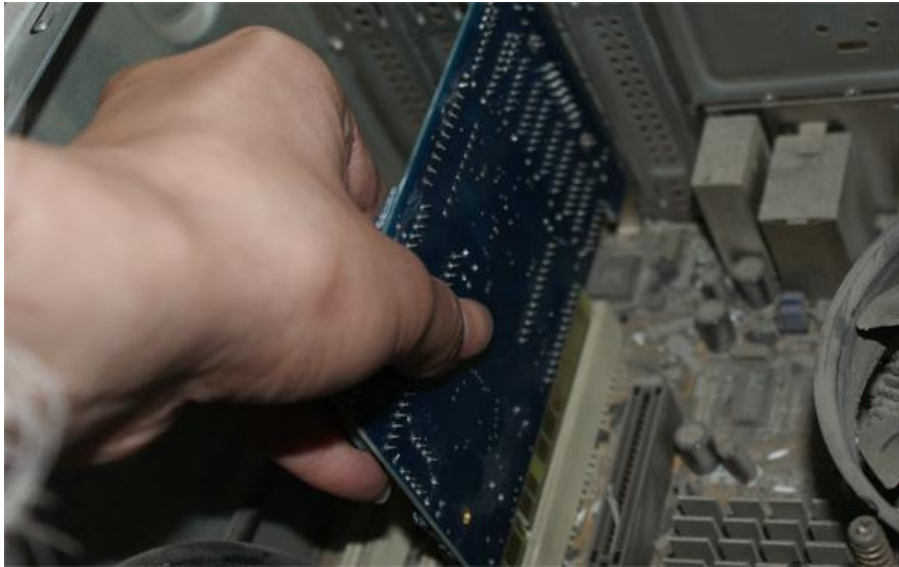
3. The computer will tell you "find a new hardware", click it, install driver step by step, when you search software driver choose "Ncstudio" file, then position is as item 1 you remember the position that installed Ncstudio.
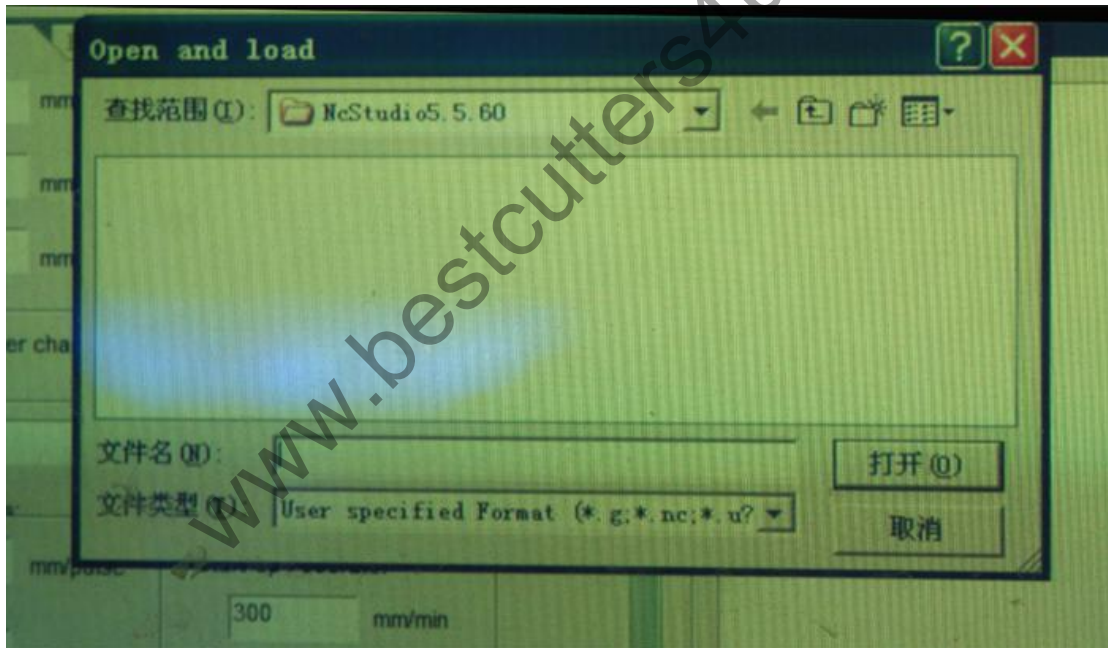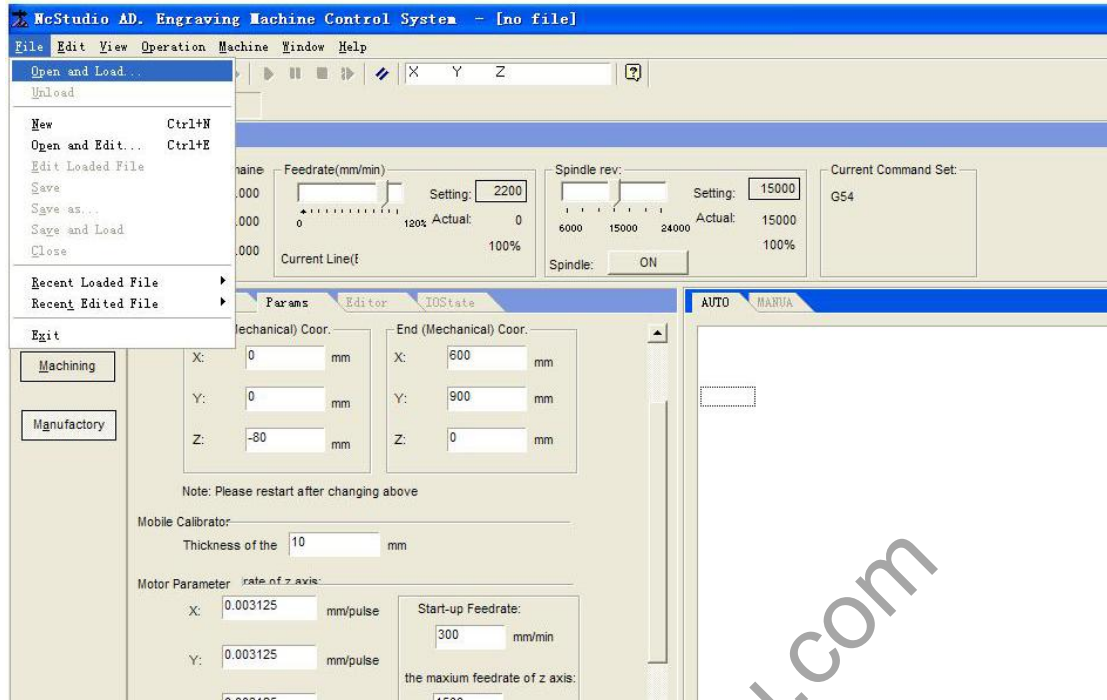
4. After installing driver, you can click the icon " ", open the software,
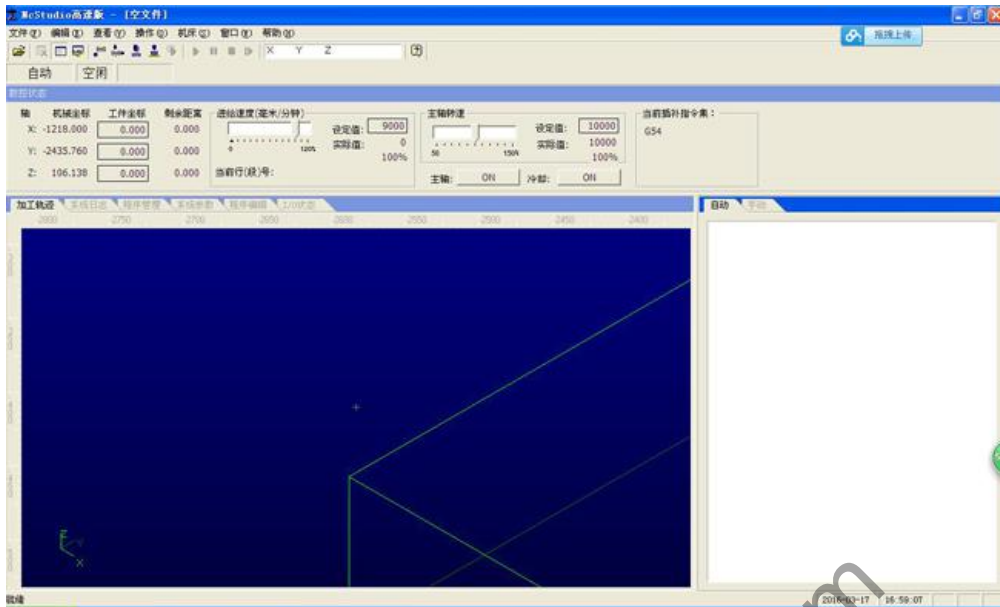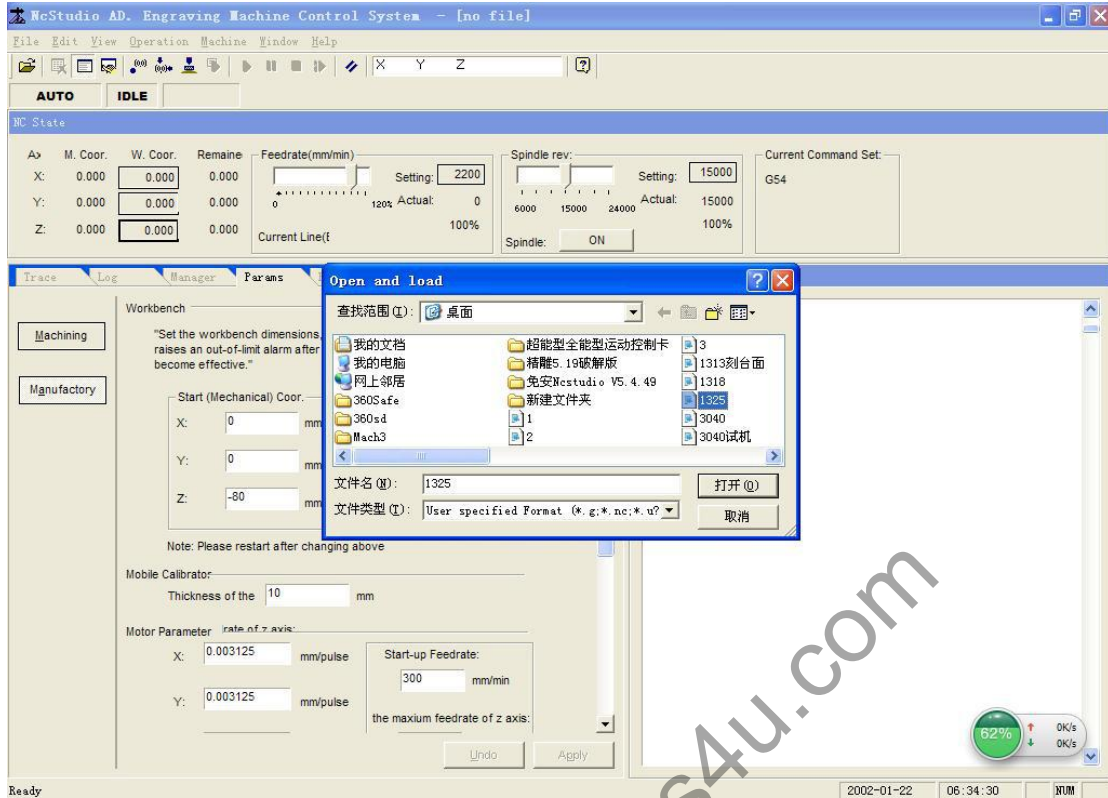
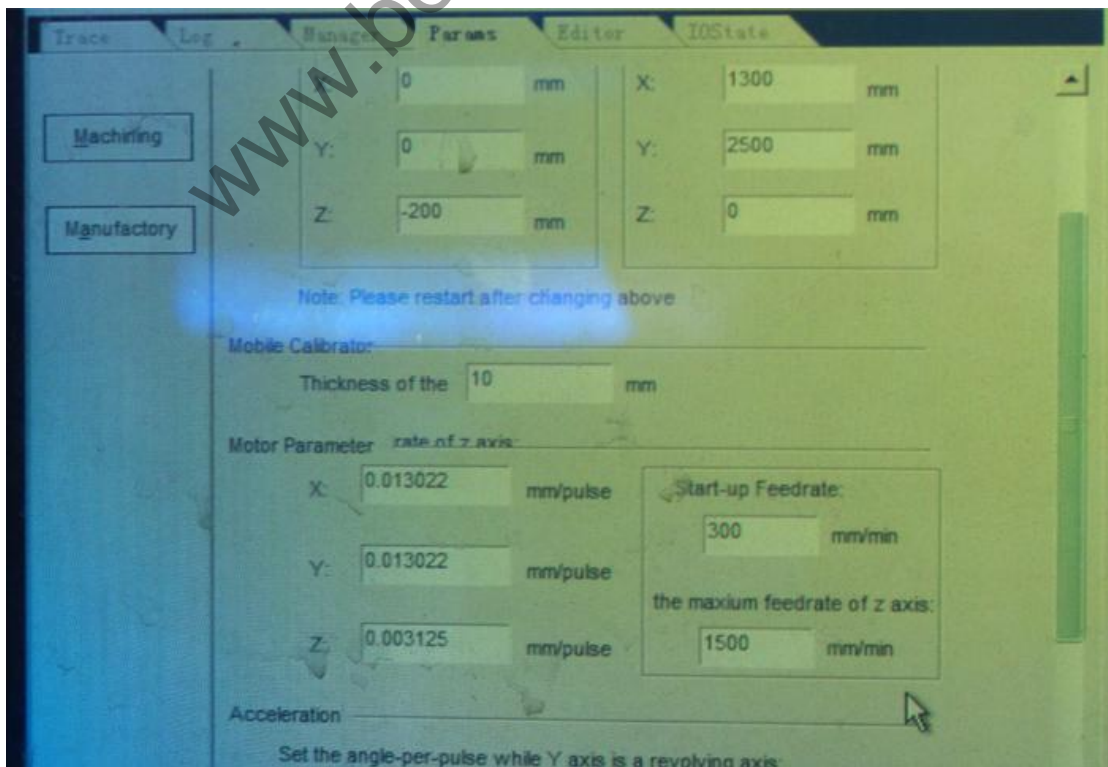6. Import files into software, usually the format of file is "nc". Below "Auto", click the right button of mouse,
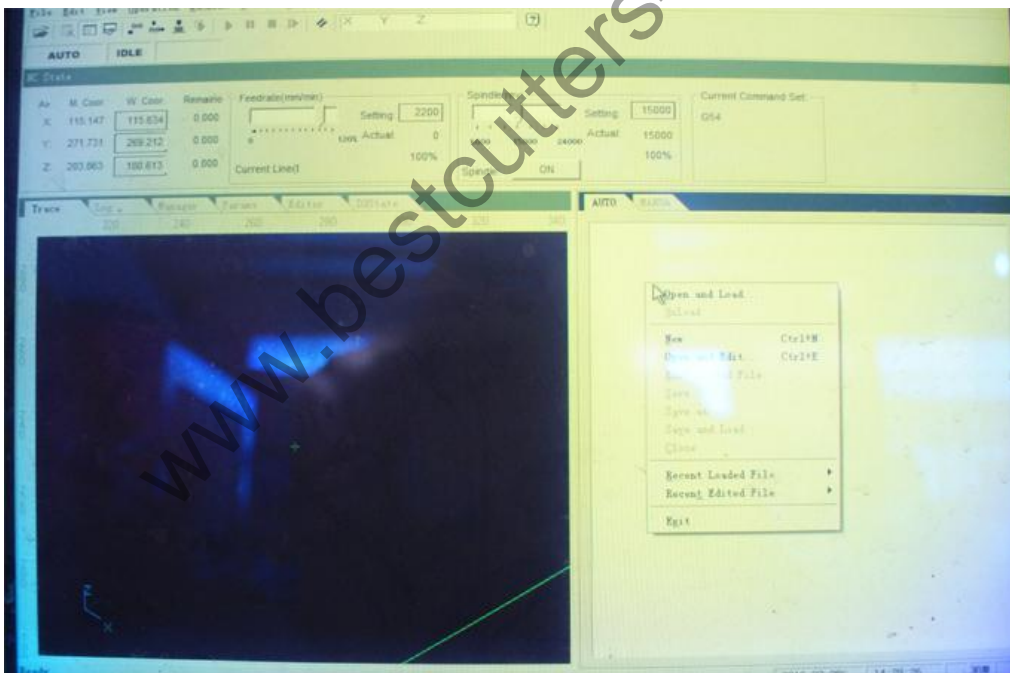
You also can import file as below,

NcStudio AD. Engraving Machine Control System - [no file]

File Edit View Operation Machine Window Help

Open and Load...
Unload

New   Ctrl+N
Open and Edit...   Ctrl+E
Edit Loaded File
Save
Save as...
Save and Load
Close

Recent Loaded File   ▶
Recent Edited File   ▶

Exit

Feedrate(mm/min)   Spindle rev: Current Command Set:
.000   G54
                    Setting: 2200   Setting: 15000
.000   0   120% Actual: 0   6000 15000 24000 Actual: 15000
.000   100%   100%
        Current Line(Spindle: ON

Machining   Params   Editor   IOState   AUTO MANUA

Manufactory   (Mechanical Coor.   End (Mechanical Coor.)
                   X: 0   mm   X: 600   mm
                   Y: 0   mm   Y: 900   mm
                   Z: -80   mm   Z: 0   mm

                   Note: Please restart after changing above

                   Mobile Calibrator
                   Thickness of the 10   mm

                   Motor Parameter rate of z axis:
                   X: 0.003125 mm/pulse   Start-up Feedrate:
                                            300   mm/min
                   Y: 0.003125 mm/pulse
                                            the maxium feedrate of z axis:

Open and load

查找范围(I): NcStudio5.5.60

文件名(N):
文件类型(T): User specified Format (*.g;*.nc;*.u?

打开(O)
取消

7. After import file, set parameter as below,

a, if the CNC Router is 1325,

b, if the cnc router is 6090,

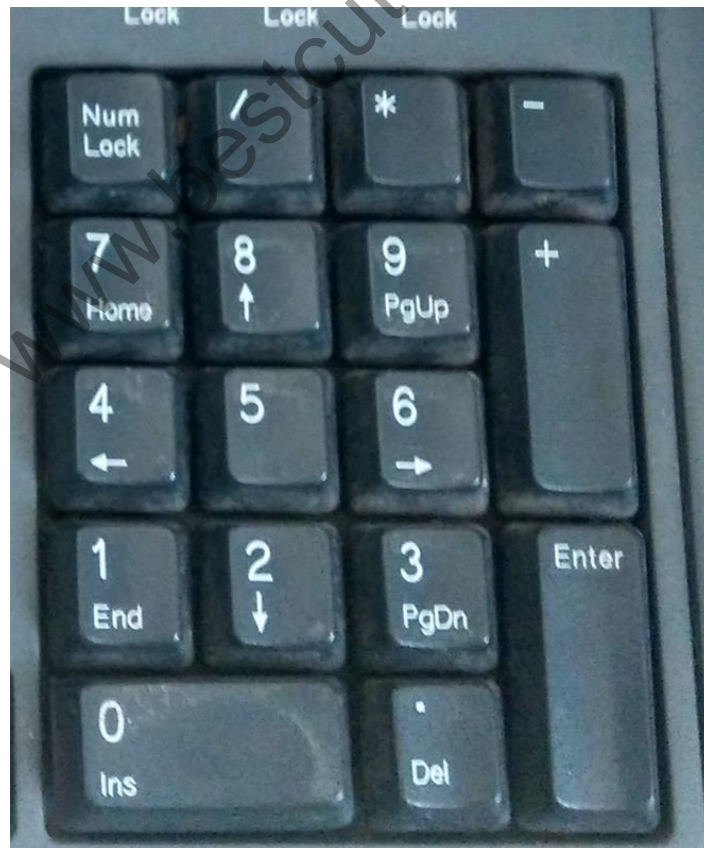| Start (mechanical) coor.	End (mechanical) coor.
X: 0 mm	X: 600mm
Y: 0 mm	Y: 900mm
Z: -80mm	Z: 0mm

About motor parameter,

X , Y, Z Axis all is 0.003125mm/plus.
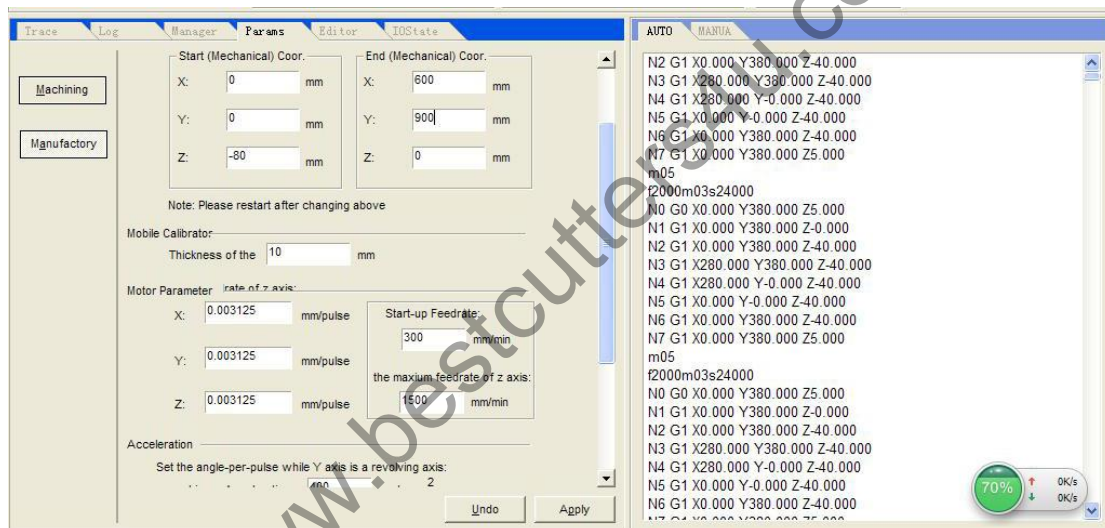
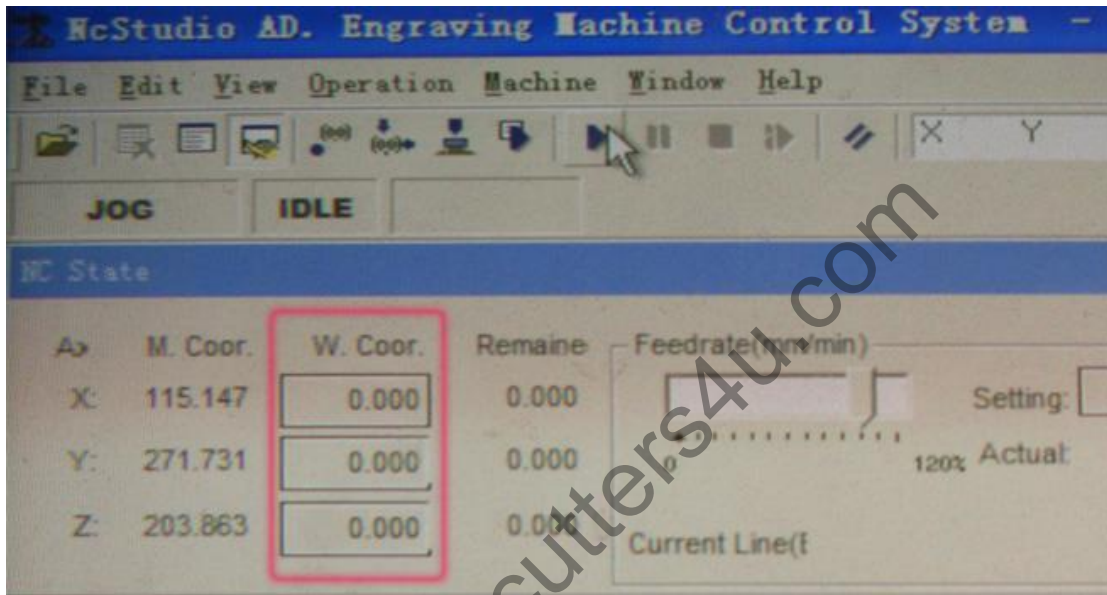8. You can control machine by manual in software and keyboard of computer.
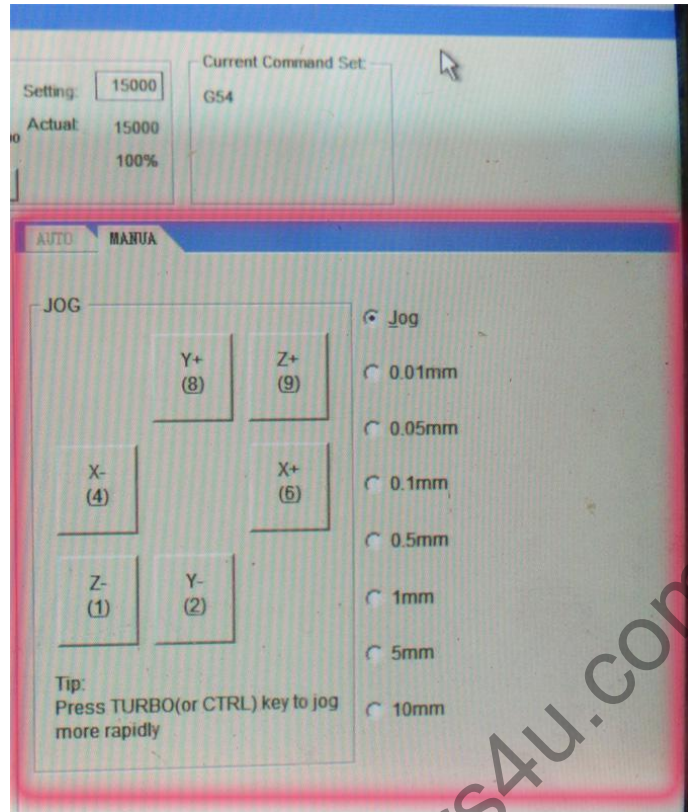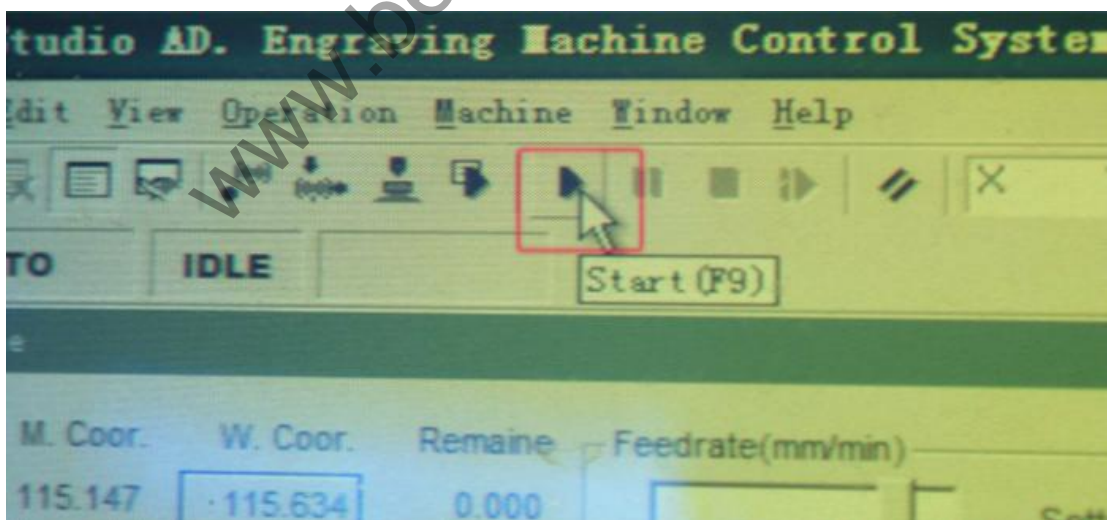
In software

Keyboard

9. When you start the work, don't forget make XYZ in zero condition.

10. Press "start", and let machine work.

Hope these information can help you. Thanks